



# Assembly Instructions

For more information contact: [sales@pinecrafter.com](mailto:sales@pinecrafter.com)






## #06 and 06XL




06XL Shown with optional slat kits


This bed requires a slat kit, bunkie board, or wood foundation for mattress support.


### HARDWARE

- A  Screw x12
- B  Bolt x16
- C  Bolt x16
- D  Lag Screw x16
- E  Allen Wrench x1

### Tools Required for Assembly:

Allen Wrench   
(Included)

Philips Screwdriver   
(Not Included)

Power Drill (Recommended)   
(Not Included)

  
2 Person Recommended



**⚠ WARNING ⚠**

To help prevent serious or fatal injuries from entrapment or falls:

- \* Read & follow the information on the WARNING shown on the end structure of the upper bunk or on the carton.
  - \* **DO NOT** remove the warning label from the bed.
  - \* Keep these instructions for future reference.
  - \* Use only a mattress meeting the following specifications on all upper and lower bunks.

Bed Type	Width	Length		Bed Type	Width	Length
Standard Twin	37½"-38½"	74"-75"		XL Twin	37½"-38½"	79"-80"
Standard Full	52½"-53½"	74"-75"		XL Full	52½"-53½"	79"-80"
  - \* Total thickness of both mattress and foundation combined **MUST NOT EXCEED 11"** for all top and bottom bunks.
  - \* Surface of mattress must be at least 5 inches (127mm) below the upper edge of guardrails.
  - \* The MAXIMUM weight capacity for the upper bunk is not to exceed **325 lbs.**
  - \* **DO NOT** allow children under 6 years of age to use upper bunk.
  - \* Periodically check and ensure that the guardrails, ladder, handle and other components are in their proper position, free from damage and that all connectors are tightened and secure.
  - \* **DO NOT** allow horseplay, rough playing or jumping on the beds and do not allow playing or hiding under the beds.
  - \* Always use the ladder for entering or leaving the upper bunk.
  - \* **DO NOT** use substitute parts. Contact the manufacturer or dealer for replacement parts.
  - \* Use of a nightlight may provide added safety precaution for a person using the upper bunk.
  - \* Always use the guardrails on both sides of the upper bunk.
  - \* If the bunk bed will be placed next to a wall, the guardrails that run the full length of the bed should be placed against the wall to prevent entrapment between the bed and the wall.
  - \* The use of water or sleep flotation mattresses is prohibited.
  - \* No more than one person is allowed on the upper bunk at a time.
- STRANGULATION HAZARD:** Never attach or hang objects to any part of the bed that are not designed for use with the bed. Objects such as hangers, hooks, belts, bags, ropes, string, etc. should not be used on or around the bunk bed.

**DO NOT REMOVE THIS LABEL**

SLAT KIT, BUNKIE BOARD, OR WOOD FOUNDATION MUST BE USED WITH THIS BUNK BED FOR MATTRESS SUPPORT  
MAXIMUM WEIGHT LIMIT IS 325 LBS.

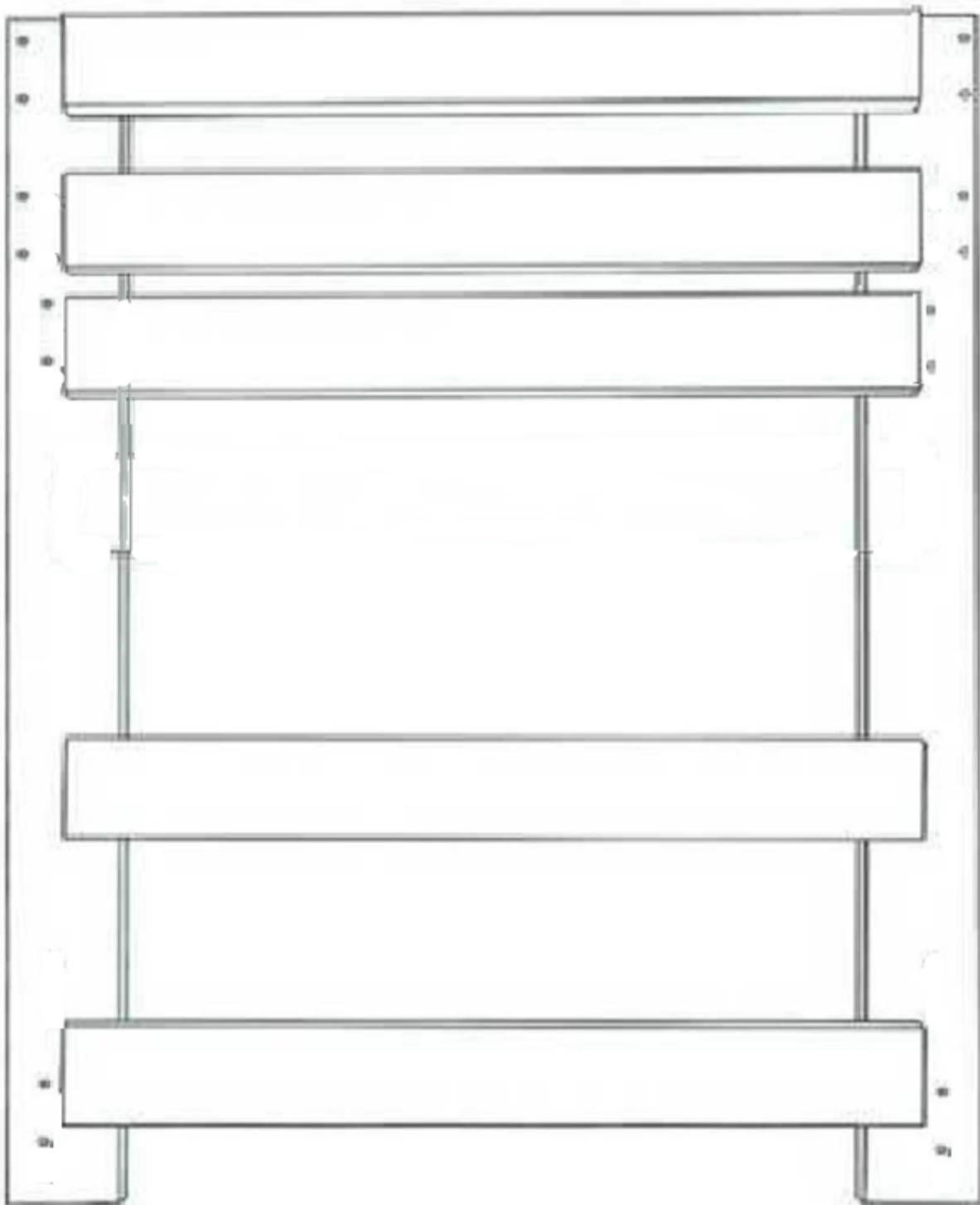
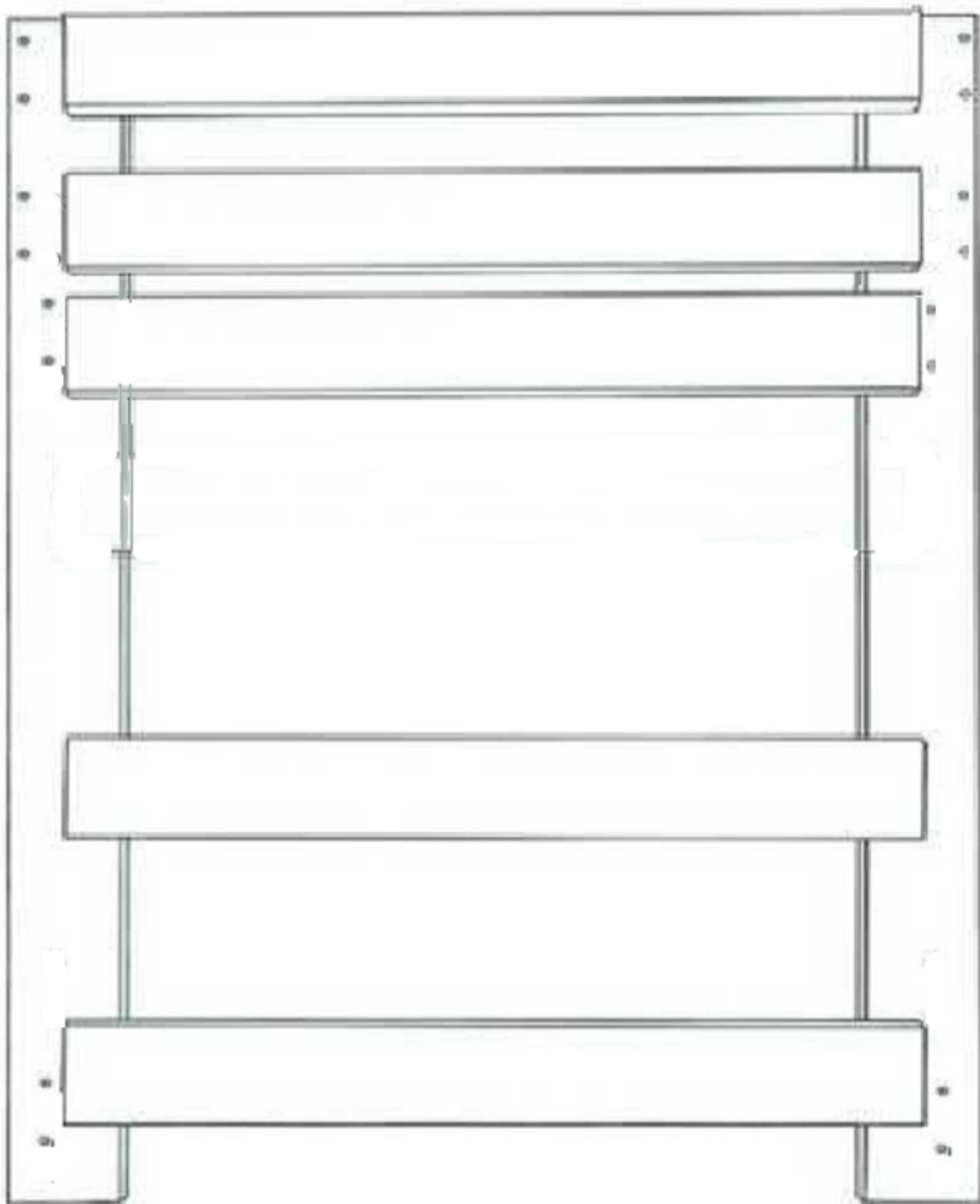
**Replacement Parts**

Replacement parts, including additional guardrails, may be obtained from Pine Crafter Furniture.

**Pine Crafter Furniture**

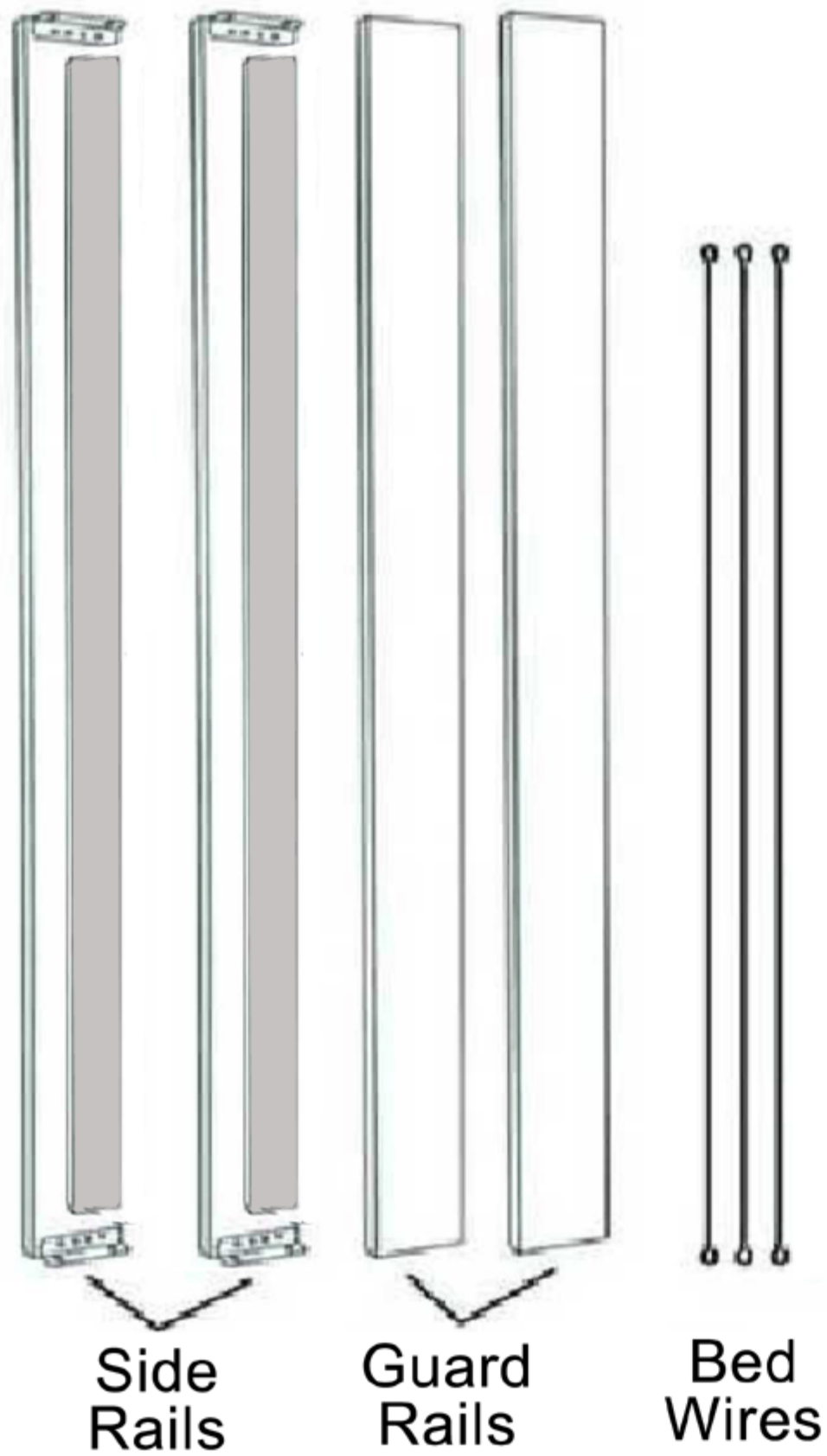
P.O. Box 1100  
Haleyville, AL 35565  
Phone: 205-486-2153

**PARTS**

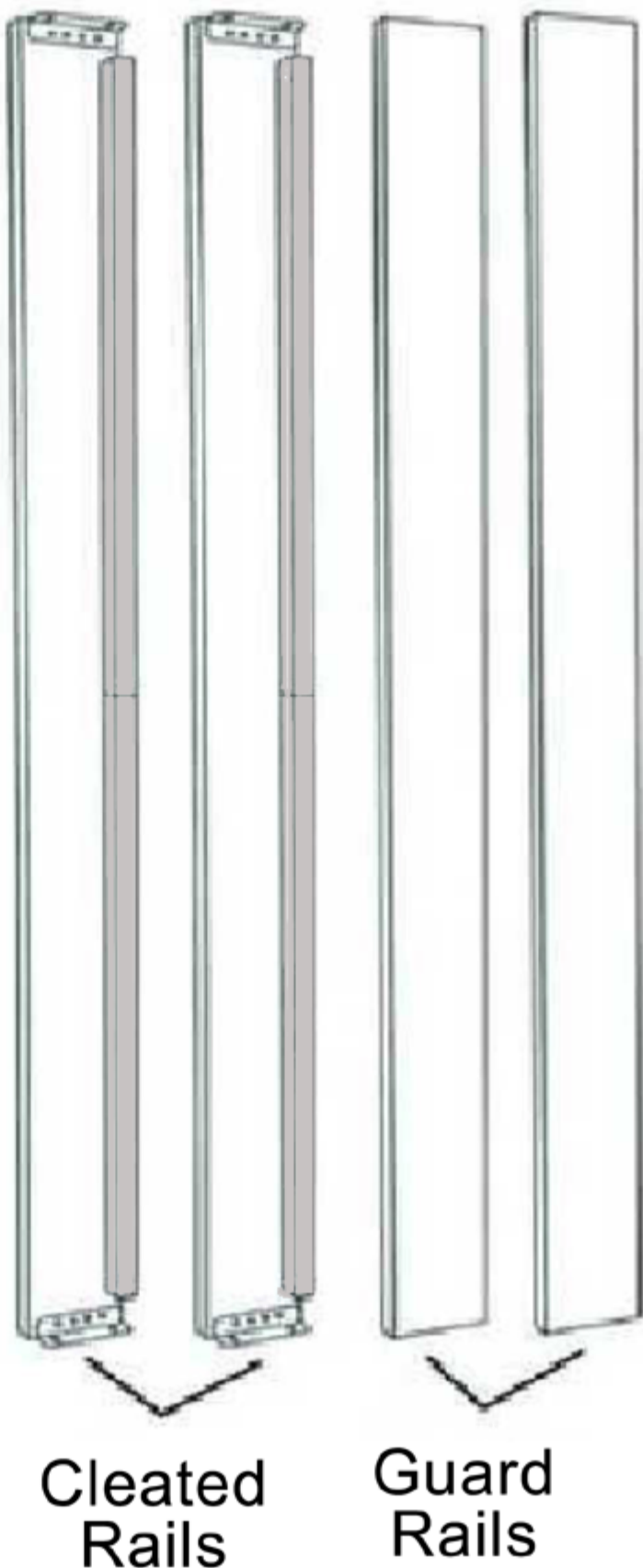


Box 1 HB/FB

**NOTE: Wood cleats on top side rails are thicker than those on bottom cleated rails.**



Box 2 Top Side and Top Guard Rails



Box 3 Bottom Cleated and Bottom Guard Rails



## STEP 1

Headboard

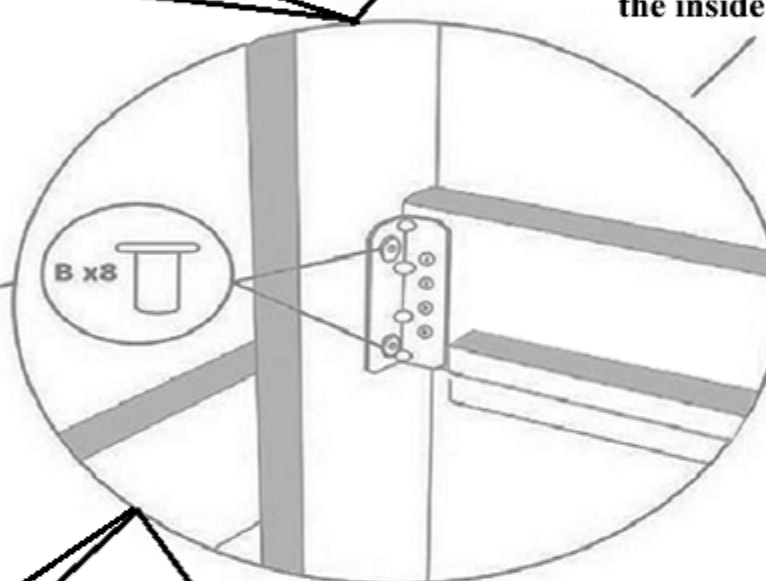
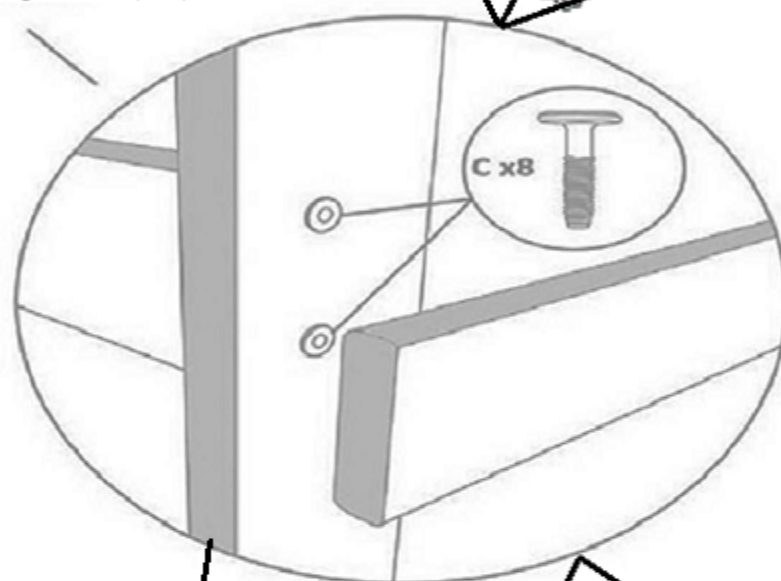
Footboard

THESE RAILS HAVE 1" WOOD CLEATS

Bottom Cleated Rail

2) Secure bolts (#B) to the side/cleated rails and HB/FB by using bolts (#C) from the outside view.

1) Align side/cleated rails to the holes of the HB/FB as shown in diagram. Insert bolts (#B) to the holes of the side/cleated rails connecting to the HB/FB from the inside view.



Outside View

Inside View

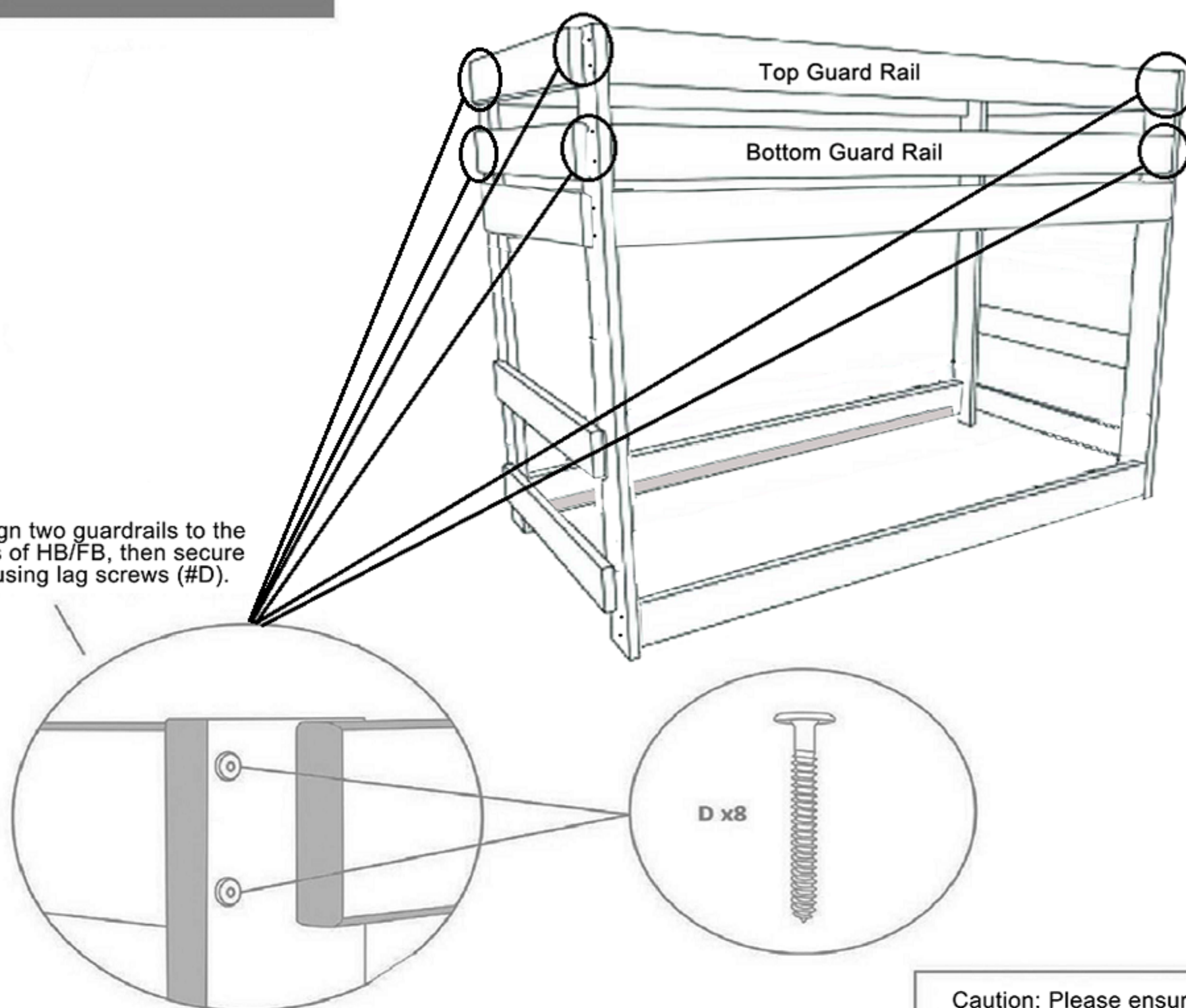
## STEP 2

Top Side Rail

THESE RAILS HAVE 2" WOOD CLEATS.

### STEP 3

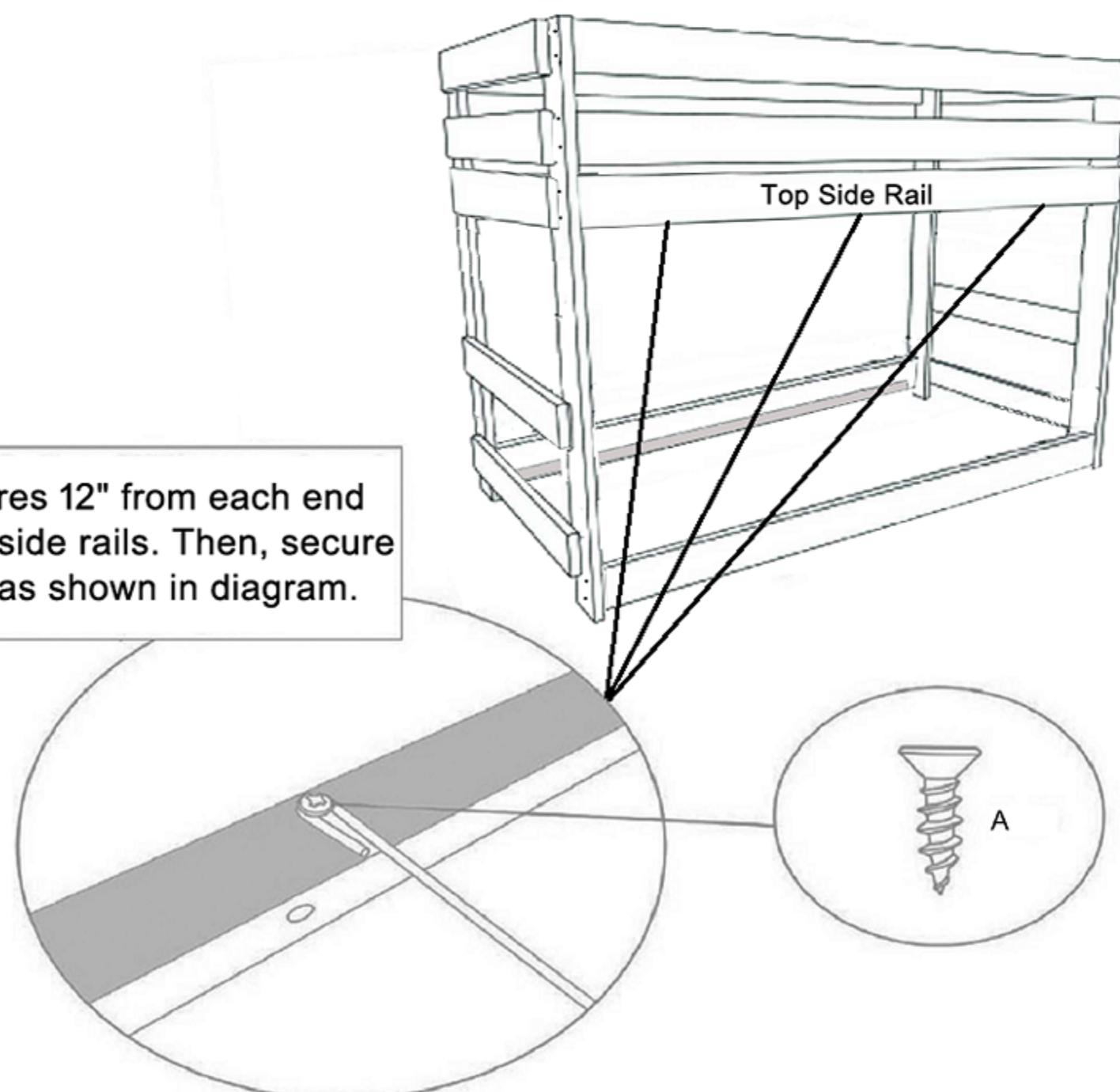
1) Align two guardrails to the holes of HB/FB, then secure by using lag screws (#D).



Caution: Please ensure all bolts and screws are fully tightened before use of product.

### STEP 4

1) Align 3 bed wires 12" from each end and center on top side rails. Then, secure with screw (#A) as shown in diagram.



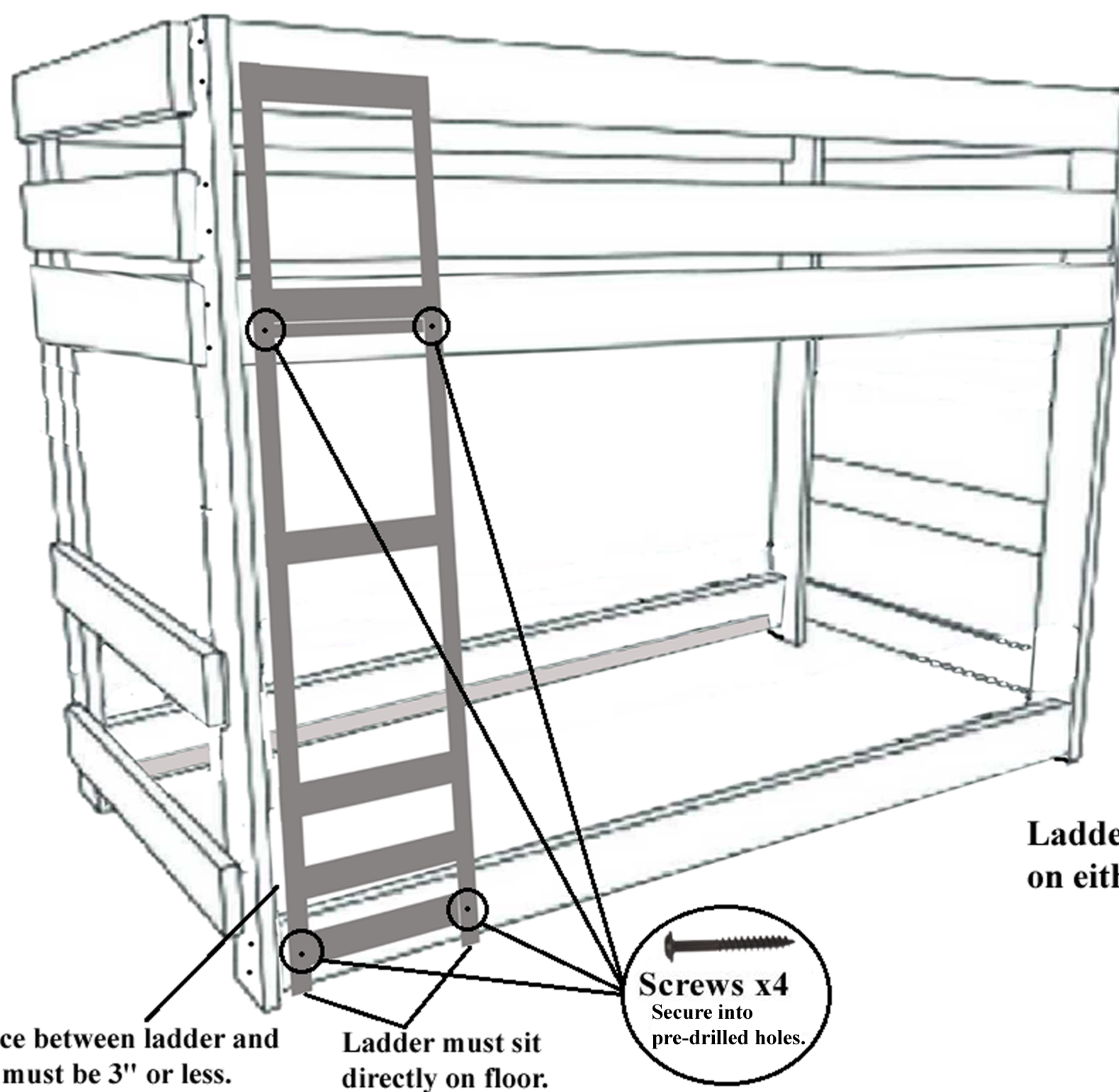




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## #06, 06XL LADDER



Ladder can be placed on either end of bunk bed.

### HARDWARE

 Screws x4

### Tools Required for Assembly:

Philips Screwdriver



(Not Included)

Power Drill  
(Recommended)



(Not Included)